

## STAR SR-32J TYPE N

**Kind :** Swiss-type cnc lathe  
**Brand :** STAR  
**Model :** SR-32J TYPE N  
**Year :** 2008  
**Serial Nr:** 0660 (145)  
**Stock Nr :** 10068



### TECHNICAL DETAILS

|                                 |               |
|---------------------------------|---------------|
| - Number of axes                | : 7           |
| - Number of spindles            | : 2           |
| <b>MAIN SPINDLE</b>             |               |
| - Max. bar diameter             | : 32 [mm]     |
| - Travel                        | : 310 [mm]    |
| - Spindle speeds                | : 7.000 [rpm] |
| - Spindle power                 | : 7,5 [kW]    |
| - C axis indexing precision     | : 0,001 [°]   |
| <b>COUNTER-SPINDLE</b>          |               |
| - Max. bar diameter             | : 32 [mm]     |
| - Spindle speeds                | : 7.000 [rpm] |
| - Spindle power                 | : 3,7 [kW]    |
| - C axis indexing precision     | : 0,001 [°]   |
| <b>GUIDE BUSH HOLDER 1</b>      |               |
| - Number of positions           | : 11          |
| - Number of motorized positions | : 5           |
| - Live tools speed              | : 5.000 [rpm] |
| - Live tools power              | : 1,2 [kW]    |
| <b>END ATTACHMENT</b>           |               |
| - Number of positions           | : 4           |
| <b>SECONDARY OPERATION</b>      |               |
| - Number of positions           | : 4           |
| - Number of motorized positions | : 4           |
| <b>POWER SUPPLY</b>             |               |

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- Supply voltage : 200 [V]

- Total installed power : 6,2 [kVA]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2.711 x 1.275 [mm]

- Machine height : 1.705 [mm]

- Machine weight : 3.100 [kg]

**MACHINE HOURS**

- Number of working hours : 35.367 [h]

**EQUIPMENT**

- CNC : Fanuc 18i-TB

- 3 colors status lamp

- Coolant tank : Müller CombiLoop CL2 (2014)

\* with high-pressure pump : 70 [bars]

- Bar loader : FMB Turbo 3-36/3200/A (2008))

- Ejection of workpiece

- Parts chute

- Parts conveying strip

- Chips conveyor : MAYFRAN MT10

- Fire extinguisher \*

NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.