

MORI SEIKI SV 503/40

Kind : Vertical machining center
Brand : MORI SEIKI
Model : SV 503/40
Year : 2002
Serial Nr: SV500AK2949
Stock Nr : P1838



TECHNICAL DETAILS

| | |
|---|----------------------|
| - Number of axes | : 5 |
| MILLING SPINDLE | |
| - Tool holder type | : BT40 |
| - Spindle power | : 18,5 [kW] |
| - Spindle speed | : 20.000 [rpm] |
| LINEAR AXES | |
| - Travels on X/Y/Z axes | : 800/510/510 [mm] |
| - Distance table / spindle nose (min./max.) | : 150 - 660 [mm] |
| TOOL CHANGER | |
| - Auto. Tool Changer type | : Loading arm |
| - Tool magazine capacity | : 30 |
| TABLE | |
| - Table dimensions | : 1100 x 600 [mm] |
| - Maximum weight upon table | : 1000 [kg] |
| POWER SUPPLY | |
| - Supply voltage | : 200 [V] |
| - Total installed power | : 51 [kVA] |
| MACHINE HOURS | |
| - Number of working hours | : 22.113 [h] |
| WEIGHT & DIMENSIONS | |
| - Machine floor space | : 2.610 x 2.357 [mm] |
| - Machine height | : 2.850 [mm] |
| - Machine weight | : 7.400 [kg] |

EQUIPMENT

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- CNC : Mori MSG 502
- Data server : memory 1280 Mo
- Interactive programming : MAPPS
- Interface : PCMCIA / RJ45 / RS232
- 3 colors status lamp
- Type of divisor : full 4th-5th axis
- * Manufacturer : NIKKEN 5AX 200 II FA
- Coolant tank
- Spindle cooling unit
- Chips conveyor
- Electric transformer : 400 /200 [V]
- Milling vice
- Tool-holders : 19