

GHIRINGHELLI M120

Kind : Centerless grinder cnc
Brand : GHIRINGHELLI
Model : M120
Year : 2001
Serial Nr: C609.01
Stock Nr : 9967



TECHNICAL DETAILS

- Workpiece diameter	: 1 - 80 [mm]
- Max. plunge grinding length	: 140 [mm]
WORKING GRINDING WHEEL	
- Minimum wheel diameter	: 360 [mm]
- Maximum wheel diameter	: 508 [mm]
- Grinding wheel width	: 200 [mm]
- Peripheral speed	: 45 [m/s]
- Grinding wheel speed	: 1900 [rpm]
REGULATING WHEEL	
- Grinding wheel width	: 40 [mm]
- Wheel tilt	: +/- 7 [°]
- Minimum diameter of drive wheel	: 220 [mm]
- Maximum diameter of drive wheel	: 305 [mm]
SUPPLY	
- Installed power	: 30 [kW]
- Supply	: 400V, 50 [Hz]
DIMENSIONS	
- Floor dimensions	: 6000 x 4200 [mm]
- Machine height	: 3000 [mm]
- Machine weight	: 3100 [kg]

EQUIPMENT

- CNC SIEMENS SINUMERIK 840 D

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- Double slides for the plunge grinding wheel
- Automatic loading through vibrating bowl