

## INDEX MS 32 B

**Kind :** Cnc multispindle lathe  
**Brand :** INDEX  
**Model :** MS 32 B  
**Year :** 1999  
**Serial Nr:** 150049  
**Stock Nr :** 10209



### TECHNICAL DETAILS

- Number of spindles : 6
- Max. bar diameter : 32 [mm]
- Spindle speed : 6300 [rpm]

- |                                          |                                  |
|------------------------------------------|----------------------------------|
| - slide unity 1.1                        | : X and Z axes controlled by CNC |
| - slide unity 1.2                        | : X and Z axes controlled by CNC |
| - slide unity 2.1                        | : X and Z axes controlled by CNC |
| - slide unity 2.2                        | : X and Z axes controlled by CNC |
| - slide unity 3.1                        | : X and Z axes controlled by CNC |
| - slide unity 3.2                        | : X and Z axes controlled by CNC |
| - slide unity 4.1                        | : X and Z axes controlled by CNC |
| - slide unity 4.2                        | : X and Z axes controlled by CNC |
| - slide unity 5.1                        | : X and Z axes controlled by CNC |
| - slide unity 5.2                        | : X and Z axes controlled by CNC |
| - slide unity 6.1                        | : X and Z axes controlled by CNC |
| - slide unity 6.2                        | : X and Z axes controlled by CNC |
| - synchronous unit, spindle position 6.1 |                                  |

### EQUIPMENT

- CN SIEMENS 840D
- Counter spindle
- Polygonal milling device : 5.1 carriage unit
- Bar loader : IEMCA SIR MS32/33 P

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- coolant tank KNOLL

\* with high-pressure pump

- chip conveyor KNOLL

- Cooling unit

- Parts catcher

- Ejection of workpiece

- Fire extinguisher

: KRAFT UND BAUER

\* NB

: working order not guaranteed. To have it checked by a qualified organization of the buyer