

## QUASER HX404BP/15C

**Kind :** Horizontal machining center  
**Brand :** QUASER  
**Model :** HX404BP/15C  
**Year :** 2016  
**Serial Nr:** 443B160004  
**Stock Nr :** 10500



### TECHNICAL DETAILS

- Number of axes	: 4
<b>MILLING SPINDLE</b>	
- Tool holder type	: BT40 BIG PLUS
- Spindle power	: 26 [kW]
- Spindle speeds	: 15000 [rpm]
<b>LINEAR AXES</b>	
- Travels on X/Y/Z axes	: 560/640/640 [mm]
- Rapid traverses rates (X/Y/Z)	: 60 [m/min]
<b>B ROTARY AXIS</b>	
- Travel	: 360 [°]
- Indexing precision	: 0.001 [°]
<b>TOOL CHANGER</b>	
- Auto. Tool Changer type	: Loading arm
- Tool magazine capacity	: 60
<b>PALLET CHANGER</b>	
- Pallet changing device type	: Rotopallet
- Pallet size	: 400X400 [mm]
- Pallets number	: 2
- Maximum weight upon pallet	: 400 [kg]
- Maximum workpiece diameter	: 630 [mm]
- Maximum workpiece height	: 900 [mm]
<b>POWER SUPPLY</b>	
- Supply voltage	: 400 [V]
<b>WEIGHT &amp; DIMENSIONS</b>	

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- Machine floor space : 4100X2300 [mm]  
- Machine height : 2720 [mm]  
- Machine weight : 11000 [kg]  
MACHINE HOURS  
- Number of working hours : 3700 [h]

#### **EQUIPMENT**

- CNC : Fanuc 31 iB  
Interface : Ethernet / RS232 / USB / PCMCIA  
- Electronic handwheel  
- Linear scales  
- Rigid tapping  
- 3 colors status lamp  
- Coolant tank  
\* with high-pressure pump : 25 [bars]  
\* Coolant through spindle  
\* With cabin washing  
- Chips conveyor : Rear  
- Spindle cooling unit  
- Tool probe  
- Workpiece probe : Renishaw OMP60